

# R-XPT-HD Hot Dip Galvanized Throughbolt

Hot Dip Galvanized throughbolt for non-cracked concrete



## Product information

### Features and benefits

- Increased corrosion resistance due to hot dip zinc external protection layer
- R-XPT is suitable for reduced embedment to avoid contact with reinforcement
- Embedment depth markings help to ensure precise installation of the anchor
- Design of R-XPTII allows drilling and installing directly through the fixture and helps to reduce installation time
- High quality with cost effectiveness
- Cold formed body ensures consistent dimensional accuracy

### Applications

- Cladding restraint
- Curtain wall
- Balustrading
- Barriers
- Handrails
- Racking
- Structural steel
- Bollards

### Base materials

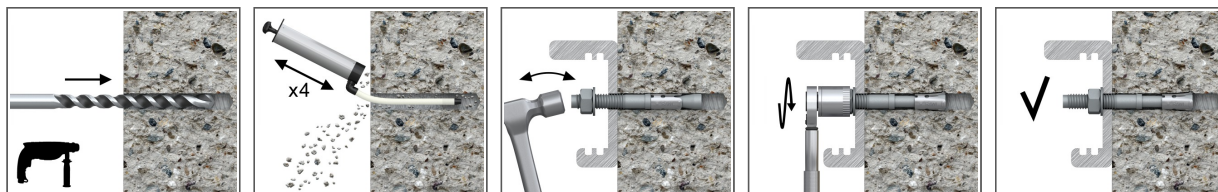
#### Approved for use in:

- Non-cracked concrete C20/25-C50/60
- Unreinforced concrete
- Reinforced concrete

#### Also suitable for use in:

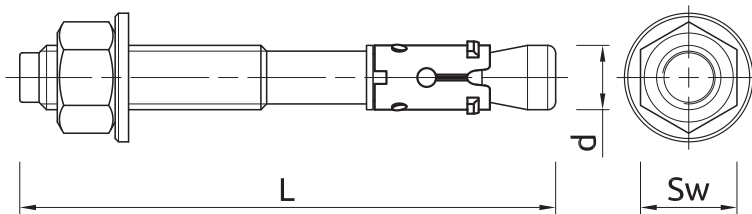
- Natural Stone (after site testing)

## Installation guide



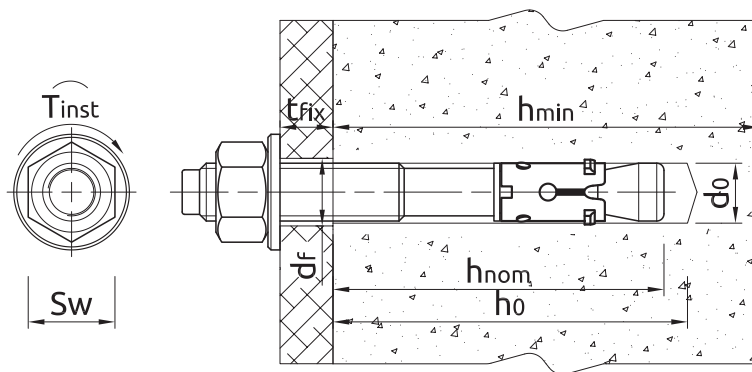
1. Drill a hole of required diameter and depth
2. Clear the hole of drilling dust and debris (using blowpump or equivalent method)
3. Lightly tap the throughbolt through the fixture into hole with a hammer, until fixing depth is reached
4. Tighten to the recommended torque

Product information



| Size              | Product Code       | Anchor   |        | Fixture                       |               |               |
|-------------------|--------------------|----------|--------|-------------------------------|---------------|---------------|
|                   |                    | Diameter | Length | Max. thickness $t_{fix}$ for: |               | Hole diameter |
|                   |                    | d        | L      | $h_{nom,red}$                 | $h_{nom,std}$ | $d_f$         |
|                   |                    | [mm]     | [mm]   | [mm]                          | [mm]          | [mm]          |
| M8                | R-XPT-HD-08050/5   | 8        | 50     | 5                             | -             | 9             |
|                   | R-XPT-HD-08060/10  | 8        | 60     | 10                            | -             | 9             |
|                   | R-XPT-HD-08065/15  | 8        | 65     | 15                            | -             | 9             |
|                   | R-XPT-HD-08075/10  | 8        | 75     | 25                            | 10            | 9             |
|                   | R-XPT-HD-08080/15  | 8        | 80     | 30                            | 15            | 9             |
|                   | R-XPT-HD-08095/30  | 8        | 95     | 45                            | 30            | 9             |
|                   | R-XPT-HD-08115/50  | 8        | 115    | 65                            | 50            | 9             |
| R-XPT-HD-08140/75 | 8                  | 140      | 90     | 75                            | 9             |               |
| M10               | R-XPT-HD-10065/5   | 10       | 65     | 5                             | -             | 11            |
|                   | R-XPT-HD-10080/10  | 10       | 80     | 20                            | 10            | 11            |
|                   | R-XPT-HD-10095/25  | 10       | 95     | 35                            | 25            | 11            |
|                   | R-XPT-HD-10115/45  | 10       | 115    | 55                            | 45            | 11            |
|                   | R-XPT-HD-10130/60  | 10       | 130    | 70                            | 60            | 11            |
|                   | R-XPT-HD-10140/70  | 10       | 140    | 80                            | 70            | 11            |
| M12               | R-XPT-HD-12080/5   | 12       | 80     | 5                             | -             | 13            |
|                   | R-XPT-HD-12100/5   | 12       | 100    | 25                            | 5             | 13            |
|                   | R-XPT-HD-12120/25  | 12       | 120    | 45                            | 25            | 13            |
|                   | R-XPT-HD-12125/30  | 12       | 125    | 50                            | 30            | 13            |
|                   | R-XPT-HD-12135/40  | 12       | 135    | 60                            | 40            | 13            |
|                   | R-XPT-HD-12150/55  | 12       | 150    | 75                            | 55            | 13            |
|                   | R-XPT-HD-12180/85  | 12       | 180    | 105                           | 85            | 13            |
|                   | R-XPT-HD-12220/125 | 12       | 220    | 145                           | 125           | 13            |
| M16               | R-XPT-HD-16100/5   | 16       | 100    | 5                             | -             | 18            |
|                   | R-XPT-HD-16105/10  | 16       | 105    | 10                            | -             | 18            |
|                   | R-XPT-HD-16125/5   | 16       | 125    | 25                            | 5             | 18            |
|                   | R-XPT-HD-16140/20  | 16       | 140    | 40                            | 20            | 18            |
|                   | R-XPT-HD-16150/30  | 16       | 150    | 50                            | 30            | 18            |
|                   | R-XPT-HD-16180/60  | 16       | 180    | 80                            | 60            | 18            |
|                   | R-XPT-HD-16220/100 | 16       | 220    | 120                           | 100           | 18            |
| M20               | R-XPT-HD-20125/5   | 20       | 125    | 5                             | -             | 22            |
|                   | R-XPT-HD-20160/20  | 20       | 160    | 40                            | 20            | 22            |
|                   | R-XPT-HD-20200/60  | 20       | 200    | 80                            | 60            | 22            |
| M24               | R-XPT-HD-24260/100 | 24       | 260    | 115                           | 100           | 26            |

### Installation data



| Size                            |                    |      | M8  | M10 | M12 | M16 | M20 | M24 |
|---------------------------------|--------------------|------|-----|-----|-----|-----|-----|-----|
| Thread diameter                 | d                  | [mm] | 8   | 10  | 12  | 16  | 20  | 24  |
| Hole diameter in substrate      | d <sub>0</sub>     | [mm] | 8   | 10  | 12  | 16  | 20  | 24  |
| Installation torque             | T <sub>inst</sub>  | [Nm] | 15  | 30  | 50  | 100 | 200 | 300 |
| Wrench size                     | Sw                 | [mm] | 13  | 17  | 19  | 24  | 30  | 36  |
| External diameter of washer     |                    | [mm] | 16  | 20  | 24  | 30  | 37  | 44  |
| <b>STANDARD EMBEDMENT DEPTH</b> |                    |      |     |     |     |     |     |     |
| Min. hole depth in substrate    | h <sub>0,s</sub>   | [mm] | 60  | 65  | 85  | 105 | 125 | 140 |
| Min. installation depth         | h <sub>nom,s</sub> | [mm] | 55  | 59  | 80  | 100 | 119 | 135 |
| Min. substrate thickness        | h <sub>min,s</sub> | [mm] | 100 | 100 | 136 | 170 | 198 | 224 |
| Min. spacing                    | s <sub>min,s</sub> | [mm] | 50  | 55  | 75  | 90  | 140 | 180 |
| Min. edge distance              | c <sub>min,s</sub> | [mm] | 40  | 50  | 65  | 80  | 100 | 200 |
| <b>REDUCED EMBEDMENT DEPTH</b>  |                    |      |     |     |     |     |     |     |
| Min. hole depth in substrate    | h <sub>0,r</sub>   | [mm] | 45  | 55  | 65  | 85  | 105 | 125 |
| Min. installation depth         | h <sub>nom,r</sub> | [mm] | 40  | 49  | 60  | 80  | 99  | 120 |
| Min. substrate thickness        | h <sub>min,r</sub> | [mm] | 100 | 100 | 100 | 130 | 158 | 194 |
| Min. spacing                    | s <sub>min,r</sub> | [mm] | 45  | 55  | 100 | 100 | 125 | 160 |
| Min. edge distance              | c <sub>min,r</sub> | [mm] | 40  | 65  | 100 | 100 | 125 | 160 |

### Mechanical properties

| Size  |                                |                      | M8   | M10  | M12   | M16   | M20   | M24   |
|---|--------------------------------|----------------------|------|------|-------|-------|-------|-------|
| Nominal ultimate tensile strength - tension | f <sub>uk</sub>                | [N/mm <sup>2</sup> ] | 620  | 620  | 620   | 620   | 620   | 620   |
| Nominal ultimate tensile strength - shear   | f <sub>uk</sub>                | [N/mm <sup>2</sup> ] | 520  | 520  | 520   | 520   | 520   | 520   |
| Nominal yield strength - tension            | f <sub>yk</sub>                | [N/mm <sup>2</sup> ] | 531  | 531  | 531   | 531   | 531   | 531   |
| Nominal yield strength - shear              | f <sub>yk</sub>                | [N/mm <sup>2</sup> ] | 416  | 416  | 416   | 416   | 416   | 416   |
| Cross sectional area - tension              | A <sub>s</sub>                 | [mm <sup>2</sup> ]   | 25.5 | 40.7 | 60.1  | 106.6 | 162.9 | 311   |
| Cross sectional area - shear                | A <sub>s</sub>                 | [mm <sup>2</sup> ]   | 36.6 | 58   | 84.3  | 157   | 245   | 353   |
| Elastic section modulus                     | W <sub>el</sub>                | [mm <sup>3</sup> ]   | 31.2 | 62.3 | 109.2 | 277.5 | 540.9 | 935.5 |
| Characteristic bending resistance           | M <sup>0</sup> <sub>Rk,s</sub> | [Nm]                 | 17   | 35   | 61    | 155   | 302   | 651   |
| Design bending resistance                   | M                              | [Nm]                 | 14   | 28   | 49    | 124   | 241   | 521   |

## Basic performance data

Performance data for single anchor without influence of edge distance and spacing

| Size                                      |      | M8    | M10   | M12   | M16   | M20   | M24    |
|---|------|-------|-------|-------|-------|-------|--------|
| <b>MEAN ULTIMATE LOAD</b>                 |      |       |       |       |       |       |        |
| <b>TENSION LOAD <math>N_{Ru,m}</math></b> |      |       |       |       |       |       |        |
| Standard embedment depth                  | [kN] | 16.15 | 20.03 | 29.95 | 47.87 | 58.40 | 71.73  |
| Reduced embedment depth                   | [kN] | 9.61  | 12.91 | 20.95 | 34.75 | 46.60 | 61.57  |
| <b>SHEAR LOAD <math>V_{Ru,m}</math></b>   |      |       |       |       |       |       |        |
| Standard embedment depth                  | [kN] | 12.15 | 19.24 | 27.95 | 51.54 | 80.85 | 152.33 |
| Reduced embedment depth                   | [kN] | 12.15 | 16.00 | 27.95 | 51.54 | 80.85 | 152.33 |
| <b>CHARACTERISTIC LOAD</b>                |      |       |       |       |       |       |        |
| <b>TENSION LOAD <math>N_{Rk}</math></b>   |      |       |       |       |       |       |        |
| Standard embedment depth                  | [kN] | 9.72  | 12.61 | 20.17 | 27.59 | 35.02 | 41.89  |
| Reduced embedment depth                   | [kN] | 6.05  | 8.87  | 12.87 | 19.36 | 28.05 | 35.56  |
| <b>SHEAR LOAD <math>V_{Rk}</math></b>     |      |       |       |       |       |       |        |
| Standard embedment depth                  | [kN] | 9.72  | 12.61 | 23.30 | 43.00 | 67.40 | 83.78  |
| Reduced embedment depth                   | [kN] | 6.05  | 8.87  | 12.87 | 38.72 | 56.10 | 70.72  |
| <b>DESIGN LOAD</b>                        |      |       |       |       |       |       |        |
| <b>TENSION LOAD <math>N_{Rd}</math></b>   |      |       |       |       |       |       |        |
| Standard embedment depth                  | [kN] | 3.86  | 5.00  | 8.00  | 10.95 | 13.90 | 16.62  |
| Reduced embedment depth                   | [kN] | 2.40  | 3.52  | 5.11  | 7.68  | 11.13 | 14.03  |
| <b>SHEAR LOAD <math>V_{Rd}</math></b>     |      |       |       |       |       |       |        |
| Standard embedment depth                  | [kN] | 3.86  | 5.00  | 16.01 | 21.90 | 27.79 | 33.25  |
| Reduced embedment depth                   | [kN] | 2.40  | 3.52  | 5.11  | 15.37 | 22.26 | 28.06  |

## Design performance data

| Size   |                  | M8    | M10   | M12   | M16   | M20   | M24   |       |       |       |       |       |        |
|--|------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|--------|
| Effective embedment depth                                    | $h_{ef}$ [mm]    | 32.00 | 47.00 | 39.00 | 49.00 | 48.00 | 68.00 | 65.00 | 85.00 | 79.00 | 99.00 | 97.00 | 112.00 |
| <b>TENSION LOAD</b>  |                  |       |       |       |       |       |       |       |       |       |       |       |        |
| <b>STEEL FAILURE</b>   |                  |       |       |       |       |       |       |       |       |       |       |       |        |
| Characteristic resistance                                    | $N_{Rk,s}$ [kN]  | 15.80 | 15.80 | 25.20 | 25.20 | 37.30 | 37.30 | 66.10 | 66.10 | 101.0 | 101.0 | 180.3 | 180.3  |
| Design resistance $\gamma_{Ms} = 1.4$                        | $N_{Rd,s}$ [kN]  | 11.29 | 11.29 | 18.00 | 18.00 | 26.64 | 26.64 | 47.21 | 47.21 | 72.14 | 72.14 | 128.8 | 128.8  |
| <b>PULL-OUT FAILURE; NON-CRACKED CONCRETE C20/25</b>         |                  |       |       |       |       |       |       |       |       |       |       |       |        |
| Characteristic resistance                                    | $N_{Rk,p}$ [kN]  | 6.05  | 9.72  | 8.87  | 12.61 | 12.87 | 20.17 | 19.36 | 27.59 | 28.05 | 35.02 | 35.36 | 41.89  |
| Design resistance $\gamma_{Mp} = 2.52$                       | $N_{Rd,p}$ [kN]  | 2.40  | 3.86  | 3.52  | 5.00  | 5.11  | 8.00  | 7.68  | 10.95 | 11.13 | 13.90 | 14.03 | 16.62  |
| Increasing factors for $N_{Rd,p}$ - C30/37                   | $\psi_c$         | -     | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 1.00   |
| Increasing factors for $N_{Rd,p}$ - C40/50                   | $\psi_c$         | -     | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 1.00   |
| Increasing factors for $N_{Rd,p}$ - C50/60                   | $\psi_c$         | -     | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 1.00   |
| Spacing  | $s_{cr,N}$ [mm]  | 96.00 | 141.0 | 117.0 | 147.0 | 144.0 | 204.0 | 195.0 | 255.0 | 237.0 | 297.0 | 291.0 | 336.0  |
| Edge distance  | $c_{cr,N}$ [mm]  | 48.00 | 71.00 | 59.00 | 74.00 | 72.00 | 102.0 | 98.00 | 128.0 | 119.0 | 149.0 | 146.0 | 168.0  |
| <b>SHEAR LOAD</b>  |                  |       |       |       |       |       |       |       |       |       |       |       |        |
| <b>CONCRETE EDGE FAILURE; NON-CRACKED CONCRETE C20/25</b>    |                  |       |       |       |       |       |       |       |       |       |       |       |        |
| Edge distance  | $c_1$ [mm]       | 40.00 | 40.00 | 65.00 | 50.00 | 100.0 | 65.00 | 100.0 | 80.00 | 125.0 | 100.0 | 160.0 | 200.0  |
| Characteristic resistance for $c_1$                          | $V_{Rk,c}$ [kN]  | 4.70  | 5.03  | 9.67  | 7.07  | 18.36 | 10.96 | 20.04 | 15.77 | 28.81 | 22.56 | 42.54 | 58.63  |
| Design resistance $\gamma_{Mc} = 1.8$                        | $V_{Rd,c}$ [kN]  | 2.61  | 2.79  | 5.37  | 3.93  | 10.20 | 6.09  | 11.13 | 8.76  | 16.00 | 12.53 | 23.63 | 32.57  |
| <b>CONCRETE PRY-OUT FAILURE; NON-CRACKED CONCRETE C20/25</b> |                  |       |       |       |       |       |       |       |       |       |       |       |        |
| Factor   | k                | -     | 1.00  | 1.00  | 1.00  | 1.00  | 2.00  | 2.00  | 2.00  | 2.00  | 2.00  | 2.00  | 2.00   |
| Characteristic resistance                                    | $V_{Rk,cp}$ [kN] | 6.05  | 9.72  | 8.87  | 12.61 | 12.87 | 40.34 | 38.72 | 55.18 | 56.10 | 70.04 | 42.54 | 83.78  |
| Design resistance $\gamma_{Mc} = 2.52$                       | $V_{Rd,cp}$ [kN] | 2.40  | 3.86  | 3.52  | 5.00  | 5.11  | 16.01 | 15.37 | 21.90 | 22.26 | 27.79 | 28.06 | 33.25  |
| <b>STEEL FAILURE</b>   |                  |       |       |       |       |       |       |       |       |       |       |       |        |
| Characteristic resistance without lever arm                  | $V_{Rk,s}$ [kN]  | 10.10 | 10.10 | 16.00 | 16.00 | 23.30 | 23.30 | 43.00 | 43.00 | 67.40 | 67.40 | 126.9 | 126.9  |
| Design resistance $\gamma_{Ms} = 1.25$                       | $V_{Rd,s}$ [kN]  | 8.08  | 8.08  | 12.80 | 12.80 | 18.64 | 18.64 | 34.40 | 34.40 | 53.92 | 53.92 | 101.5 | 101.5  |

## Product commercial data

| Product Code       | Anchor        |             | Quantity [pcs] |       |        | Weight [kg] |       |        | Bar Codes     |
|--------------------|---------------|-------------|----------------|-------|--------|-------------|-------|--------|---------------|
|                    | Diameter [mm] | Length [mm] | Box            | Outer | Pallet | Box         | Outer | Pallet |               |
| R-XPT-HD-08050/5   | 8             | 50          | 100            | 100   | 16000  | 2.3         | 2.3   | 404.4  | 5906675277875 |
| R-XPT-HD-08060/10  | 8             | 60          | 100            | 100   | 16000  | 2.8         | 2.8   | 470.0  | 5906675234007 |
| R-XPT-HD-08065/15  | 8             | 65          | 100            | 100   | 16000  | 2.9         | 2.9   | 490.8  | 5906675277882 |
| R-XPT-HD-08075/10  | 8             | 75          | 100            | 100   | 16000  | 3.2         | 3.2   | 542.0  | 5906675234014 |
| R-XPT-HD-08080/15  | 8             | 80          | 100            | 100   | 16000  | 3.3         | 3.3   | 553.2  | 5906675277899 |
| R-XPT-HD-08095/30  | 8             | 95          | 100            | 100   | 12000  | 3.8         | 3.8   | 482.4  | 5906675234618 |
| R-XPT-HD-08115/50  | 8             | 115         | 100            | 100   | 12000  | 4.4         | 4.4   | 561.6  | 5906675234038 |
| R-XPT-HD-08140/75  | 8             | 140         | 100            | 100   | 16000  | 5.2         | 5.2   | 865.2  | 5906675234045 |
| R-XPT-HD-10065/5   | 10            | 65          | 50             | 50    | 8000   | 2.4         | 2.4   | 414.0  | 5906675234052 |
| R-XPT-HD-10080/10  | 10            | 80          | 50             | 50    | 8000   | 2.8         | 2.8   | 473.2  | 5906675234069 |
| R-XPT-HD-10095/25  | 10            | 95          | 50             | 50    | 8000   | 3.2         | 3.2   | 534.8  | 5906675234076 |
| R-XPT-HD-10115/45  | 10            | 115         | 50             | 50    | 6000   | 3.7         | 3.7   | 472.2  | 5906675234083 |
| R-XPT-HD-10130/60  | 10            | 130         | 50             | 50    | 8000   | 4.0         | 4.0   | 676.4  | 5906675277905 |
| R-XPT-HD-10140/70  | 10            | 140         | 50             | 50    | 8000   | 4.4         | 4.4   | 728.4  | 5906675234090 |
| R-XPT-HD-12080/5   | 12            | 80          | 50             | 50    | 8000   | 4.1         | 4.1   | 684.4  | 5906675234106 |
| R-XPT-HD-12100/5   | 12            | 100         | 50             | 50    | 8000   | 4.8         | 4.8   | 799.6  | 5906675234113 |
| R-XPT-HD-12120/25  | 12            | 120         | 50             | 50    | 6000   | 5.6         | 5.6   | 698.4  | 5906675277912 |
| R-XPT-HD-12125/30  | 12            | 125         | 50             | 50    | 6000   | 5.7         | 5.7   | 717.0  | 5906675234625 |
| R-XPT-HD-12135/40  | 12            | 135         | 50             | 50    | 6000   | 6.3         | 6.3   | 781.8  | 5906675277929 |
| R-XPT-HD-12150/55  | 12            | 150         | 50             | 50    | 4000   | 6.7         | 6.7   | 564.0  | 5906675234137 |
| R-XPT-HD-12180/85  | 12            | 180         | 50             | 50    | 4000   | 7.8         | 7.8   | 656.0  | 5906675234144 |
| R-XPT-HD-12220/125 | 12            | 220         | 50             | 50    | 4000   | 9.3         | 9.3   | 775.6  | 5906675234151 |
| R-XPT-HD-16100/5   | 16            | 100         | 25             | 25    | 4000   | 4.4         | 4.4   | 733.2  | 5906675234168 |
| R-XPT-HD-16105/10  | 16            | 105         | 25             | 25    | 4000   | 4.0         | 4.0   | 661.2  | 5906675277936 |
| R-XPT-HD-16125/5   | 16            | 125         | 25             | 25    | 4000   | 5.4         | 5.4   | 890.0  | 5906675234175 |
| R-XPT-HD-16140/20  | 16            | 140         | 25             | 25    | 4000   | 5.9         | 5.9   | 975.2  | 5906675277943 |
| R-XPT-HD-16150/30  | 16            | 150         | 25             | 25    | 4000   | 6.1         | 6.1   | 1003.6 | 5906675249728 |
| R-XPT-HD-16180/60  | 16            | 180         | 25             | 25    | 3000   | 7.2         | 7.2   | 898.8  | 5906675249735 |
| R-XPT-HD-16220/100 | 16            | 220         | 25             | 25    | 3000   | 8.4         | 8.4   | 1040.1 | 5906675234205 |
| R-XPT-HD-20125/5   | 20            | 125         | 25             | 25    | 3000   | 8.5         | 8.5   | 1051.2 | 5906675234212 |
| R-XPT-HD-20160/20  | 20            | 160         | 25             | 25    | 2000   | 10.3        | 10.3  | 855.6  | 5906675234229 |
| R-XPT-HD-20200/60  | 20            | 200         | 10             | 10    | 1200   | 5.0         | 5.0   | 624.1  | 5906675234236 |
| R-XPT-HD-24260/100 | 24            | 260         | 10             | 10    | 1200   | 9.4         | 9.4   | 1155.5 | 5906675249742 |