

# Designated according to The Construction Products (Amendment etc.) (EU Exit) Regulations 2020

| UK Technical Assessment  | UKTA-0836-22/6202-of 11/11/2022  |
|--|--|
| Technical Assessment Body issuing the UK Technical Assessment:   | British Board of Agrément  |
| Trade name of the construction product:  | Rawlplug R-HPTIIZF Zinc Flake Throughbolts   |
| Product family to which the construction product belongs:  | Area Code: 33 Torque controlled expansion anchor for use in cracked and uncracked concrete |
| Manufacturer:  | Rawlplug S.A.<br>UI. Kwidzyńska 6<br>51-416 Wrocław<br>Poland                              |
| Manufacturing plant(s):  | Manufacturing Plant No. 2  |
| This UK Technical Assessment contains:   | 15 pages including 10 annexes which form an integral part of this assessment               |
| This UK Technical Assessment is issued in accordance with The Construction Products (Amendment etc.) (EU Exit) Regulations 2020 on the basis of: | UKAD 330232-00-0601 "Mechanical fasteners for use in concrete"                             |

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#### 1. Technical description of the product

The Rawlplug R-HPTIIZF Zinc Flake Throughbolts are through-fixing torque-controlled expansion anchors in the following sizes: M8, M10, M12, M16 and M20. Each type comprises a special bolt with a taper, an expansion sleeve, a hexagonal nut and a washer. The anchors are made from carbon steel finished in zinc/aluminium coating.

The anchor is installed in a drilled hole; tightening the nut draws the cone into the sleeve. The expansion of this sleeve applies the anchorage.

The installed anchor is shown in Annex 1.

# 2. Specification of the intended use(s) in accordance with the applicable UK Assessment Document (hereinafter UKAD)

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The provisions made in this UK Technical Assessment are based on an assumed working life of the anchor of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the products in relation to the expected economically reasonable working life of the works.

#### 3. Performance of the product and references to the methods used for its assessment

#### 3.1 Mechanical resistance and stability (BWR 1)

| Essential characteristic                               | Performance   |
|--|---------------|
| Characteristic resistance to tension load              | See Annex C 1 |
| (static and quasi-static loading)                      |               |
| Characteristic resistance to shear load                | See Annex C 2 |
| (static and quasi-static loading)                      |               |
| Characteristic resistance and displacement for seismic | See Annex C 4 |
| performance category C2                                |               |

#### 3.2 Safety in case of fire (BWR 2)

| Essential characteristic | Performance                      |
|--------------------------|----------------------------------|
| Reaction to fire         | Class A1 according to EN 13501-1 |
| Resistance to fire       | Seen Annex C 3                   |

#### 3.3 Health, hygiene and the environment (BWR 3)

Not relevant.

#### 3.4 Safety and accessibility in use (BWR 4)

Not relevant.

#### 3.5 Protection against noise (BWR 5)

Not relevant.

#### 3.6 Energy economy and heat retention (BWR 6)

Not relevant.

#### 3.7 Sustainable use of natural resources (BWR 7)

No performance assessed.

# 4. Assessment and verification of constancy of performance (hereinafter AVCP) system applied

## 4.1 System of assessment and verification of constancy of performance

According to UKAD No. 330232-00-0601 and Annex V of the Construction Products Regulation (Regulation (EU) 305/2011 as brought into UK law and amended, the system of assessment and verification of constancy of performance (AVCP) 1 applies.

# 5. Technical details necessary for the implementation of the AVCP system, as provided for in the applicable UKAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with the British Board of Agrément and made available to the UK Approved Bodies involved in the conformity attestation process.

#### 5.1 UKCA marking for the product/ system must contain the following information:

- Identification number of the Approved Body
- Name/address of the manufacturer of the product/ system
- Marking with intention of clarification of intended use
- Date of marking
- Number of certificate of constancy of performance
- UKTA number.

On behalf of the British Board of Agrément

Date of Issue: 11 November 2022

Hardy Giesler Chief Executive



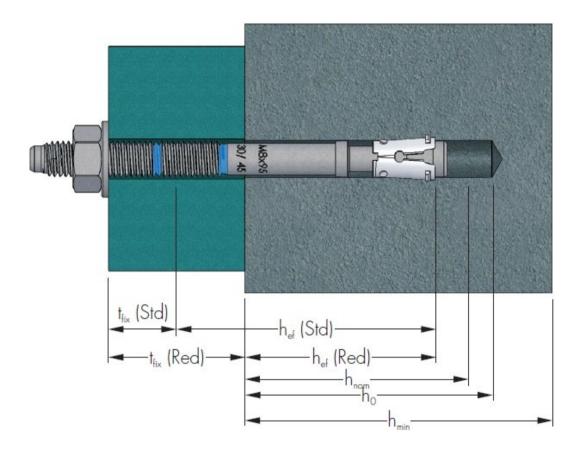
## British Board of Agrément,

1st Floor Building 3, Hatters Lane, Croxley Park Watford WD18 8YG

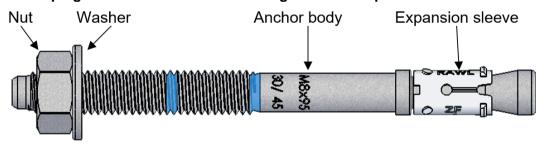
#### **ANNEXES**

These annexes apply to the product described in the main body of the UK Technical Assessment.

# Rawlplug R-HPTIIZF Zinc Flake Throughbolts - Installed anchor



# Rawlplug R-HPTIIZF Zinc Flake Throughbolts - components



# Rawlplug R-HPTIIZF Zinc Flake Throughbolts

# Product description

Installed conditions and components

Annex A 1

### **Table A1 - Materials**

| Component        | Material   |
|------------------|--|
| Anchor body      | Steel rod on coil cold forged bolts                                |
| Expansion sleeve | Steel grade DC03, M8-M12 C590, M16-M20 C490, according to EN 10139 |
| Hexagonal nut    | according to DIN 934   |
| Washer           | according to DIN 125A or DIN 9021                                  |

**Table A2 – Material properties** 

|                             |      | M8 - M12  | M16 - M20 |  |  |  |
|-----------------------------|------|-----------|-----------|--|--|--|
| Expansion sleeve – hardness | [HV] | 185 - 215 | 155 - 185 |  |  |  |

Table A3 - Marking

| Table A3 - I | riai Ki          | <u>9</u>        |         |         |         |         |       |          |      |      |         |         |         |       |       |         |        |             |
|--------------|------------------|-----------------|---------|---------|---------|---------|-------|----------|------|------|---------|---------|---------|-------|-------|---------|--------|-------------|
|              |                  |                 |         |         |         |         |       | M8       |      |      |         |         |         |       |       |         |        |             |
| Bolt length  | [mm]             | 60              | 65      | 75      | 80      | 8       | 5     | 90       | 0)   | 95   | 100     | 105     | 11:     | 5     | 120   | 140     | 150    | 160         |
| Head marking |                  | В               | b       | С       | d       |         | )     | е        | E    | Ε    | F       | f       | G       |       | Н     | K       | L      | М           |
| Bolt marking |                  | -/10            | -/15    | 10/25   | 15/3    | 0 20/   | 35    | 25/40    | 30   | /45  | 35/50   | 40/55   | 50/6    | 5 5   | 5/70  | 75/90   | 85/1   | 00 95/110   |
| M10          |                  |                 |         |         |         |         |       |          |      |      |         |         |         |       |       |         |        |             |
| Bolt length  | [mm]             | 65              |         | 30      | 85      | 90      | )     | 95       |      | 11   | 5       | 120     | 13      | 0     | 140   | )       | 150    | 180         |
| Head marking |                  | В               |         | D       | d       | е       |       | Е        |      | G    | i       | Н       | J       |       | K     |         | L      | Р           |
| Bolt marking |                  | -/5             | -/      | /20     | 5/25    | 10/     | 30    | 15/35    | 5    | 35/  | 55      | 40/60   | 50/7    | 70    | 60/8  | 30 7    | 0/90   | 100/120     |
|              | M12              |                 |         |         |         |         |       |          |      |      |         |         |         |       |       |         |        |             |
| Bolt length  | [mm]             | 80 100          | 105     | 110 1   | 15 12   | 20 12   | 5 13  | 35   14  | 0 1  | 150  | 160     | 180     | 200     | 220   | 24    | 0 25    | 0 26   | 0 280       |
| Head marking |                  | D F             | f       | G       | g l     | า H     | Ι ,   | J K      |      | L    | М       | Р       | R       | S     | Т     | U       | \      | / X         |
| Bolt marking |                  | -/5 5/25        | 5 10/30 | 15/35 2 | 0/40 25 | /45 30/ | 50 40 | /60 45/6 | 65 5 | 5/75 | 65/85 8 | 5/105 1 | 05/1251 | 25/14 | 5145/ | 165155/ | 175165 | 185 185/205 |
|              |                  |                 |         |         |         |         |       | M16      |      |      |         |         |         |       |       |         |        |             |
| Bolt length  | [mm]             | 100             | 105     | 5 125   | 5 1     | 30      | 140   | 15       | 0    | 16   | 0 ′     | 180     | 200     | 22    | 20    | 250     | 280    | 300         |
| Head marking |                  | L               | f       | Н       |         | J       | K     | L        |      | М    |         | Р       | R       | S     | 3     | U       | Χ      | Υ           |
| Bolt marking |                  | <del>-</del> /5 | -/10    | 5/2     | 5 10    | /30     | 20/40 | 30/      | 50   | 40/6 | 60 6    | 0/80    | 80/100  | 100/  | 120 1 | 30/150  | 160/18 | 180/200     |
|              |                  |                 |         |         |         |         |       | M20      |      |      |         |         |         |       |       |         |        |             |
| Bolt length  | [mm]             | 125             | 5       | 140     |         | 160     |       | 1        | 65   |      | 18      | 0       | 20      | 00    |       | 250     |        | 300         |
| Head marking | , and the second | Η               |         | K       |         | М       |       |          | m    |      | F       | )       | R       |       |       | U       |        | Υ           |
| Bolt marking |                  | -/5             | 5       | -/20    |         | 20/4    | 10    | 24       | 1/45 | j    | 40/     | 60      | 60/     | 80    | 1     | 10/130  | ) ′    | 60/180      |

| Rawlplug R-HPTIIZF Zinc Flake Throughbolts |           |
|--|-----------|
| Product description Materials and marking  | Annex A 2 |

#### Specifications of intended use

#### Anchorages subject to:

- Static and quasi-static load
- Fire exposure
- Seismic actions category C2 (max w = 0.8 mm), size M10, M12, M16, only standard embedment

#### **Base materials**

- Cracked or uncracked concrete.
- Reinforced or unreinforced normal weight concrete of strength class C20/25 at minimum and C50/60 at maximum according to EN 206:2013.

#### **Use conditions (Environmental conditions)**

• Structures subject to dry internal conditions.

#### Design:

- The anchorages are designed in accordance with the EN 1992-4:2018 and EOTA Technical Report TR
  055, December 2016 under the responsibility of an engineer experienced in anchorages and concrete
  work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings.
- Anchorages under seismic actions (cracked concrete) have to be designed in accordance with EN 1992-4:2018 and EOTA Technical Report TR 055, December 2016.
- Anchorages under fire exposure have to be designed in accordance with EN 1992-4:2018 and EOTA Technical Report TR 055, December 2016.

#### Installation:

- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- Use of the anchor only as supplied by the manufacturer without exchanging any components of the anchor.
- Anchor installation in accordance with the manufacturer's specifications and drawings using the appropriate tools.
- Effective anchoring depth, edge distance and spacing not less than the specified values without minus tolerance.
- In cases of aborted drill holes: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted drill hole is filled with high strength mortar and, if under shear or oblique tension load, it is not in the direction of load application.

| Rawlplug R-HPTIIZF Zinc Flake Throughbolts |           |
|--|-----------|
| Intended use<br>Specifications             | Annex B 1 |

| Size | Drill hole          | Bolt       | Thread              | Hole                | Standard embedment |                       |                      | Reduced               | embedment |                       | Installatio          |                       |                        |
|------|---------------------|------------|---------------------|---------------------|--------------------|-----------------------|----------------------|-----------------------|-----------|-----------------------|----------------------|-----------------------|------------------------|
|      | diameter            | length     |                     |                     | Max.               | Min.                  | Nominal              | Max.                  | torque    |                       |                      |                       |                        |
|      |                     |            |                     | in fixture          | hole               | embedment             | embedment            | fixture               | hole      | embedment             | embedment            |                       |                        |
|      |                     |            |                     |                     | depth              | depth                 | depth                | thickness             | depth     | depth                 | depth                | thickness             |                        |
|      | d <sub>0</sub> [mm] | I [mm]     | l <sub>G</sub> [mm] | d <sub>f</sub> [mm] |                    | h <sub>nom</sub> [mm] | h <sub>ef</sub> [mm] | t <sub>fix</sub> [mm] | h₀ [mm]   | h <sub>nom</sub> [mm] | h <sub>ef</sub> [mm] | t <sub>fix</sub> [mm] | T <sub>inst</sub> [N.m |
|      |                     | 60         | 25                  | 9                   | -                  | -                     | -                    | -                     | 50        | 40                    | 32                   | 10                    |                        |
|      |                     | 65         | 30                  | 9                   | -                  | -                     | -                    | -                     | 50        | 40                    | 32                   | 15                    |                        |
|      | ļ                   | 75         | 35                  | 9                   | 65                 | 55                    | 47                   | 10                    | 50        | 40                    | 32                   | 25                    |                        |
|      |                     | 80         | 40                  | 9                   | 65                 | 55                    | 47                   | 15                    | 50        | 40                    | 32                   | 30                    |                        |
|      |                     | 85<br>90   | 45                  | 9                   | 65<br>65           | 55<br>55              | 47<br>47             | 20<br>25              | 50        | 40                    | 32                   | 35                    | 4                      |
|      |                     | 95         | 50<br>55            | 9                   | 65<br>65           | 55<br>55              | 47                   | 30                    | 50<br>50  | 40<br>40              | 32<br>32             | 40<br>45              |                        |
| M8   | 8                   | 100        | 60                  | 9                   | 65                 | 55                    | 47                   | 35                    | 50        | 40                    | 32                   | 50                    | 10                     |
|      |                     | 105        | 65                  | 9                   | 65                 | 55                    | 47                   | 40                    | 50        | 40                    | 32                   | 55                    |                        |
|      |                     | 115        | 75                  | 9                   | 65                 | 55                    | 47                   | 50                    | 50        | 40                    | 32                   | 65                    |                        |
|      |                     | 120        | 80                  | 9                   | 65                 | 55                    | 47                   | 55                    | 50        | 40                    | 32                   | 70                    |                        |
|      |                     | 140        | 100                 | 9                   | 65                 | 55                    | 47                   | 75                    | 50        | 40                    | 32                   | 90                    |                        |
|      |                     | 150        | 100                 | 9                   | 65                 | 55                    | 47                   | 85                    | 50        | 40                    | 32                   | 100                   |                        |
|      |                     | 160        | 100<br>21           | 9                   | 65                 | 55                    | 47                   | 95                    | 50<br>59  | 40<br>49              | 32                   | 110                   |                        |
|      | ŀ                   | 65<br>80   | 31                  | 11<br>11            | -                  | -                     | -                    | -                     | 59<br>59  | 49                    | 39<br>39             | 5<br>20               | 1                      |
|      | ŀ                   | 85         | 36                  | 11                  | 79                 | 69                    | 59                   | 5                     | 59        | 49                    | 39                   | 25                    | 1                      |
|      | ŀ                   | 90         | 41                  | 11                  | 79                 | 69                    | 59                   | 10                    | 59        | 49                    | 39                   | 30                    | 1                      |
|      | į                   | 95         | 46                  | 11                  | 79                 | 69                    | 59                   | 15                    | 59        | 49                    | 39                   | 35                    | 1                      |
| M10  | 10                  | 115        | 66                  | 11                  | 79                 | 69                    | 59                   | 35                    | 59        | 49                    | 39                   | 55                    | 20                     |
|      |                     | 120        | 71                  | 11                  | 79                 | 69                    | 59                   | 40                    | 59        | 49                    | 39                   | 60                    |                        |
|      |                     | 130        | 81                  | 11                  | 79                 | 69                    | 59                   | 50                    | 59        | 49                    | 39                   | 70                    |                        |
|      |                     | 140<br>150 | 91<br>101           | 11<br>11            | 79<br>79           | 69<br>69              | 59<br>59             | 60<br>70              | 59<br>59  | 49<br>49              | 39<br>39             | 80<br>90              |                        |
|      |                     | 180        | 100                 | 11                  | 79                 | 69                    | 59                   | 100                   | 59        | 49                    | 39                   | 120                   |                        |
|      |                     | 80         | 30                  | 13                  | -                  | -                     | -                    | -                     | 70        | 60                    | 48                   | 5                     |                        |
|      |                     | 100        | 40                  | 13                  | 90                 | 80                    | 68                   | 5                     | 70        | 60                    | 48                   | 25                    |                        |
|      |                     | 105        | 45                  | 13                  | 90                 | 80                    | 68                   | 10                    | 70        | 60                    | 48                   | 30                    |                        |
|      |                     | 110        | 50                  | 13                  | 90                 | 80                    | 68                   | 15                    | 70        | 60                    | 48                   | 35                    |                        |
|      |                     | 115        | 55                  | 13                  | 90                 | 80                    | 68                   | 20                    | 70        | 60                    | 48                   | 40                    |                        |
|      |                     | 120<br>125 | 60                  | 13<br>13            | 90<br>90           | 80                    | 68                   | 25<br>30              | 70<br>70  | 60<br>60              | 48<br>48             | 45<br>50              |                        |
|      |                     | 135        | 65<br>75            | 13                  | 90                 | 80<br>80              | 68<br>68             | 40                    | 70        | 60                    | 48                   | 60                    |                        |
|      |                     | 140        | 80                  | 13                  | 90                 | 80                    | 68                   | 45                    | 70        | 60                    | 48                   | 65                    |                        |
| M12  | 12                  | 150        | 90                  | 13                  | 90                 | 80                    | 68                   | 55                    | 70        | 60                    | 48                   | 75                    | 40                     |
|      |                     | 160        | 100                 | 13                  | 90                 | 80                    | 68                   | 65                    | 70        | 60                    | 48                   | 85                    |                        |
|      |                     | 180        | 100                 | 13                  | 90                 | 80                    | 68                   | 85                    | 70        | 60                    | 48                   | 105                   |                        |
|      |                     | 200        | 100                 | 13                  | 90                 | 80                    | 68                   | 105                   | 70        | 60                    | 48                   | 125                   |                        |
|      |                     | 220<br>240 | 100<br>100          | 13<br>13            | 90<br>90           | 80                    | 68<br>68             | 125<br>145            | 70<br>70  | 60<br>60              | 48<br>48             | 145<br>165            |                        |
|      |                     | 250        | 100                 | 13                  | 90                 | 80<br>80              | 68                   | 155                   | 70        | 60                    | 48                   | 175                   |                        |
|      |                     | 260        | 100                 | 13                  | 90                 | 80                    | 68                   | 165                   | 70        | 60                    | 48                   | 185                   |                        |
|      |                     | 280        | 100                 | 13                  | 90                 | 80                    | 68                   | 185                   | 70        | 60                    | 48                   | 205                   |                        |
|      |                     | 100        | 30                  | 18                  | -                  | -                     | -                    | -                     | 90        | 80                    | 65                   | 5                     |                        |
|      | [                   | 105        | 35                  | 18                  | -                  | -                     | -                    | -                     | 90        | 80                    | 65                   | 10                    | 4                      |
|      |                     | 125        | 45                  | 18                  | 110                | 100                   | 85                   | 5                     | 90        | 80                    | 65                   | 25                    | 4                      |
|      | -                   | 130<br>140 | 50<br>60            | 18<br>18            | 110<br>110         | 100<br>100            | 85<br>85             | 10<br>20              | 90<br>90  | 80<br>80              | 65<br>65             | 30<br>40              | -                      |
|      | -                   | 150        | 70                  | 18                  | 110                | 100                   | 85<br>85             | 30                    | 90        | 80                    | 65                   | 50                    | 1                      |
| M16  | 16                  | 160        | 80                  | 18                  | 110                | 100                   | 85                   | 40                    | 90        | 80                    | 65                   | 60                    | 100                    |
|      | . ~                 | 180        | 100                 | 18                  | 110                | 100                   | 85                   | 60                    | 90        | 80                    | 65                   | 80                    | ]                      |
|      |                     | 200        | 100                 | 18                  | 110                | 100                   | 85                   | 80                    | 90        | 80                    | 65                   | 100                   |                        |
|      |                     | 220        | 100                 | 18                  | 110                | 100                   | 85                   | 100                   | 90        | 80                    | 65                   | 120                   |                        |
|      |                     | 250        | 100                 | 18                  | 110                | 100                   | 85                   | 130                   | 90        | 80                    | 65                   | 150                   | 4                      |
|      |                     | 280<br>300 | 100<br>100          | 18<br>18            | 110<br>110         | 100<br>100            | 85<br>85             | 160<br>180            | 90<br>90  | 80<br>80              | 65<br>65             | 180<br>200            | 1                      |
|      |                     | 125        | 50                  | 22                  | -                  | -                     | - 85                 | -                     | 110       | 100                   | 80                   | 5                     | 1                      |
|      | ŀ                   | 140        | 50                  | 22                  | -                  | -                     | -                    | -                     | 110       | 100                   | 80                   | 20                    | 1                      |
|      | ŀ                   | 160        | 61                  | 22                  | 129                | 119                   | 99                   | 20                    | 110       | 100                   | 80                   | 40                    | 1                      |
|      | ŀ                   | 165        | 66                  | 22                  | 129                | 119                   | 99                   | 25                    | 110       | 100                   | 80                   | 45                    | 1                      |
| M20  | 20                  | 180        | 81                  | 22                  | 129                | 119                   | 99                   | 40                    | 110       | 100                   | 80                   | 60                    | 180                    |
|      | ŀ                   | 200        | 100                 | 22                  | 129                | 119                   | 99                   | 60                    | 110       | 100                   | 80                   | 80                    | 1                      |
|      | ŀ                   | 250        | 100                 | 22                  | 129                | 119                   | 99                   | 110                   | 110       | 100                   | 80                   | 130                   | 1                      |
|      |                     | 300        | 100                 | 22                  | 129                | 119                   | 99                   | 160                   | 110       | 100                   | 80                   | 180                   | 1                      |

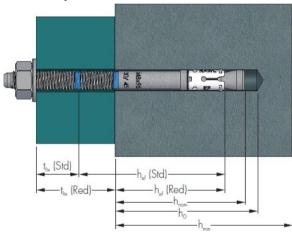
| Rawlplug R-HPTIIZF Zinc Flake Throughbolts |           |
|--|-----------|
| Rawiping R-III File Flake Filloughboils    |           |
| Intended use<br>Installation parameters    | Annex B 2 |

Table B2 - Installation parameters - Minimum spacing and edge distance

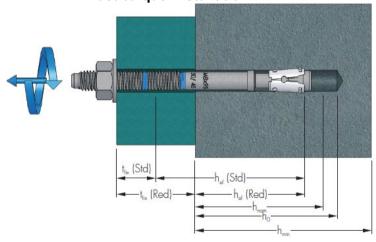
| Size                    |   |   |  |  |  | M8 M10   |  |  |  | 10   | М  | 12 | M | 16 | M20 |  |
|-------------------------|---|---|--|--|--|--|--|--|--|--|--|----|---|----|-----|--|
|                         |   | Red <sup>1)</sup>   | Std  | Red1)  | Std  | Red  | Std  | Red  | Std  | Red  | Std  |    |   |    |     |  |
| ncrete member hmin      | [mm]  | 100   | 100  | 100  | 120  | 100  | 140  | 130  | 170  | 160  | 200  |    |   |    |     |  |
| lge distance in cracked | concre  | ete   |  |  | •  |  | •  |  | •  |  |  |    |   |    |     |  |
| Smin                    | [mm]  | 55  | 50   | 75   | 70   | 150  | 90   | 190  | 160  | 300  | 180  |    |   |    |     |  |
| for edge distance c≥    | [mm]  | 45  | 50   | 60   | 65   | 100  | 80   | 125  | 130  | 200  | 150  |    |   |    |     |  |
| Cmin                    | [mm]  | 40  | 40   | 50   | 45   | 80   | 65   | 110  | 90   | 120  | 100  |    |   |    |     |  |
| for spacing s ≥         | [mm]  | 80  | 80   | 100  | 100  | 180  | 150  | 280  | 240  | 260  | 220  |    |   |    |     |  |
| dge distance in uncrack | ed con  | crete   |  |  |  |  |  |  |  |  |  |    |   |    |     |  |
| Smin                    | [mm]  | 55  | 50   | 75   | 70   | 150  | 90   | 190  | 160  | 300  | 180  |    |   |    |     |  |
| for edge distance c≥    | [mm]  | 45  | 50   | 60   | 65   | 100  | 80   | 125  | 130  | 200  | 150  |    |   |    |     |  |
| Cmin                    | [mm]  | 45  | 40   | 60   | 50   | 70   | 65   | 100  | 85   | 160  | 100  |    |   |    |     |  |
| for spacing s ≥         | [mm]  | 55  | 100  | 75   | 110  | 150  | 180  | 190  | 240  | 300  | 225  |    |   |    |     |  |
|                         | $\begin{array}{c} \text{dge distance in cracked} \\ \text{Smin} \\ \text{for edge distance }  \text{c} \geq \\ \text{Cmin} \\ \text{for spacing } \text{ s} \geq \\ \text{dge distance in uncrack} \\ \text{Smin} \\ \text{for edge distance } \text{ c} \geq \\ \text{Cmin} \end{array}$ | $\begin{array}{c c} \text{dge distance in cracked concre} \\ & \text{Smin} \\ \hline & \text{for edge distance } c \geq \\ \hline & \text{Cmin} \\ \hline & \text{for spacing } s \geq \\ \hline & \text{gmm} \\ \hline & \text{dge distance in uncracked con} \\ \hline & \text{Smin} \\ \hline & \text{for edge distance } c \geq \\ \hline & \text{mm} \\ \hline & \text{for edge distance } c \geq \\ \hline & \text{mm} \\ \hline & \text{cmin} \\ \hline & \text{mm} \\ \hline \end{array}$ | $ \begin{array}{c ccccccccccccccccccccccccccccccccccc$ | representation of the properties of the proper | Red¹   Std   St | Red¹)   Std   Red¹)   Std   Std   Std   Red¹)   Std   Std   Red¹)   Std   Std   Red¹)   Std   Std   Red¹)   Std   St | Red¹   Std   Red¹   Std   Red   Red   Red¹   Red   Red | $ \begin{array}{c ccccccccccccccccccccccccccccccccccc$ | $ \begin{array}{c ccccccccccccccccccccccccccccccccccc$ | $ \begin{array}{c ccccccccccccccccccccccccccccccccccc$ | $ \begin{array}{c ccccccccccccccccccccccccccccccccccc$ |    |   |    |     |  |

<sup>1)</sup> Use restricted to anchoring statically indeterminate structural components

# Pre-torque installation



# Post-torque installation



# Rawlplug R-HPTIIZF Zinc Flake Throughbolts

Intended use Installation parameters Annex B 3

#### Installation instructions

1.



Drill a hole of required diameter and depth





Clear the hole of drilling dust and debris (using blowpump or equivalent method)





Lightly tap the throughbolt through the fixture into hole with a hammer, until fixing depth is reached





Tighten to the recommended torque

5.



Assembled condition of anchor

# Rawlplug R-HPTIIZF Zinc Flake Throughbolts

Intended use Installation instructions Annex B 4

# Table C1 - Characteristic resistance under tension load

| Steel failure             |                        |     |                       |                  |     |         |     |      |     |      |     |
|---------------------------|------------------------|-----|-----------------------|------------------|-----|---------|-----|------|-----|------|-----|
| Size                      |                        |     |                       | M10              |     | M12     |     | M16  |     | M:   | 20  |
|                           |                        |     | Red <sup>1)</sup> Std | Red <sup>1</sup> | Std | Red     | Std | Red  | Std | Red  | Std |
| Characteristic resistance | N <sub>Rk,s</sub> [kN] |     | 11.0                  | 17.5             |     | 25.8    |     | 45.8 |     | 70.0 |     |
| Partial safety factor     | γMs                    | [-] | 1.4                   | 1.4              |     | 1.4 1.4 |     | 1.4  |     | 1.4  |     |

| Pull-out failure                                |          |            |      |      |      |      |      |      |      |      |      |             |      |
|---|----------|------------|------|------|------|------|------|------|------|------|------|-------------|------|
| Characteristic resistance in cracked concrete   | C20/25   | $N_{Rk,p}$ | [kN] | 3.0  | 5.0  | 6.0  | 9.0  | 9.0  | 12.0 | 16.0 | 20.0 | _2)         | 30.0 |
| Characteristic resistance in uncracked concrete | e C20/25 | NRk,p      | [kN] | 7.5  | 9.0  | 9.0  | 12.0 | 12.0 | 20.0 | _2)  | 35.0 | <b>_</b> 2) | _2)  |
| Installation safety factor                      |          | γinst      | [-]  | 1.2  | 1.2  | 1.2  | 1.0  | 1.0  | 1.0  | 1.0  | 1.0  | 1.0         | 1.0  |
| Increasing factor                               |          |            |      |      |      |      |      |      |      |      |      |             |      |
|   | C30/37   |            |      | 1.20 | 1.12 | 1.16 | 1.22 | 1.22 | 1.00 | 1.11 | 1.14 | 1.12        | 1.07 |
| Cracked and uncracked concrete                  | C40/50   | ψc         | [-]  | 1.40 | 1.22 | 1.33 | 1.44 | 1.44 | 1.00 | 1.22 | 1.28 | 1.26        | 1.14 |
|   | C50/60   |            |      | 1.60 | 1.33 | 1.50 | 1.67 | 1.67 | 1.00 | 1.33 | 1.43 | 1.39        | 1.21 |

| Concrete cone failure                                   |                |      |     |     |     |     |     |     |     |     |     |     |
|---|----------------|------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Factor for concrete cone failure for cracked concrete   | <b>K</b> cr,N  | [-]  |     |     |     |     | 7.  | .7  |     |     |     |     |
| Factor for concrete cone failure for uncracked concrete | <b>k</b> ucr,N | [-]  |     |     |     |     | 11  | .0  |     |     |     |     |
| Installation safety factor                              | γinst          | [-]  | 1.2 | 1.2 | 1.2 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 |
| Effective anchorage depth                               | hef            | [mm] | 32  | 47  | 39  | 59  | 48  | 68  | 65  | 85  | 80  | 99  |
| Spacing   | Scr,N          | [mm] | 96  | 141 | 117 | 177 | 144 | 204 | 195 | 255 | 240 | 297 |
| Edge distance   | Ccr,N          | [mm] | 48  | 71  | 59  | 89  | 72  | 102 | 98  | 128 | 120 | 149 |

| Splitting failure          |        |      |     |     |     |     |     |     |     |     |     |     |
|----------------------------|--------|------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Spacing                    | Scr,sp | [mm] | 170 | 220 | 200 | 300 | 250 | 340 | 320 | 430 | 410 | 530 |
| Edge distance              | Ccr,sp | [mm] | 85  | 110 | 100 | 150 | 125 | 170 | 160 | 215 | 205 | 265 |
| Installation safety factor | γinst  | [-]  | 1.2 | 1.2 | 1.2 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 |

<sup>1)</sup> Use restricted to anchoring statically indeterminate structural components 2) Pull-out failure mode is not decisive

Table C2 - Displacement under tension load

| Table 92 Biopiasomont and teneron load |             |                   |     |       |     |     |     |      |      |      |      |
|--|-------------|-------------------|-----|-------|-----|-----|-----|------|------|------|------|
| Size                                   |             | N                 | 18  | М     | 10  | М   | 12  | M    | 16   | M:   | 20   |
|  |             | Red <sup>1)</sup> | Std | Red1) | Std | Red | Std | Red  | Std  | Red  | Std  |
| Tension load in cracked concrete       | [kN]        | 1.2               | 2.0 | 2.4   | 4.3 | 4.3 | 5.7 | 7.6  | 9.5  | 12.3 | 14.3 |
| Displacement δ <sub>t</sub>            | [ <b>mm</b> | 0.6               | 8.0 | 0.3   | 1.0 | 0.5 | 0.7 | 0.3  | 0.4  | 0.4  | 0.4  |
| δι                                     | • [mm       | 1.0               | 0.9 | 1.1   | 1.4 | 1.0 | 0.9 | 8.0  | 1.1  | 1.3  | 0.7  |
| Tension load in uncracked concrete     | [kN]        | 3.0               | 3.6 | 3.6   | 5.7 | 5.7 | 9.5 | 12.6 | 16.7 | 17.2 | 23.6 |
| Displacement δ <sub>t</sub>            | [ <b>mm</b> | 0.1               | 0.3 | 0.3   | 0.3 | 0.1 | 0.6 | 0.5  | 0.2  | 0.1  | 0.6  |
| δι                                     | • [mm       | 1.0               | 0.9 | 1.1   | 1.4 | 1.0 | 0.9 | 8.0  | 1.1  | 1.3  | 0.7  |

<sup>1)</sup> Use restricted to anchoring statically indeterminate structural components

# Rawlplug R-HPTIIZF Zinc Flake Throughbolts

## **Performances**

Characteristic resistance under tension load Displacement under tension load

Annex C 1

# Table C3 - Characteristic resistance under shear load

| Steel failure without lever arm |            |      |       |     |       |     |     |     |     |     |     |     |
|---------------------------------|------------|------|-------|-----|-------|-----|-----|-----|-----|-----|-----|-----|
| Size                            |            |      | M     | 8   | M     | 10  | M   | 12  | M   | 16  | M   | 20  |
|                                 |            |      | Red1) | Std | Red1) | Std | Red | Std | Red | Std | Red | Std |
| Characteristic resistance       | $V^0$ Rk,s | [kN] | 9.    | .1  | 15    | 5.7 | 23  | 3.7 | 47  | '.1 | 60  | 0.6 |
| Ductility factor                | <b>k</b> 7 | [-]  | 0.    | .8  | 0.    | .8  | 0.  | .8  | 0.  | .8  | 0   | .8  |
| Partial safety factor           | γMs        | [-]  | 1.2   | 25  | 1.3   | 25  | 1.2 | 25  | 1.3 | 25  | 1.3 | 25  |

| Steel failure with lever arm |            |      |      |      |      |      |      |
|------------------------------|------------|------|------|------|------|------|------|
| Characteristic resistance    | $M^0$ Rk,s | [Nm] | 22   | 45   | 79   | 200  | 389  |
| Partial safety factor        | γMs        | [-]  | 1.25 | 1.25 | 1.25 | 1.25 | 1.25 |

| Concrete pry-out failure       |            |     |     |     |     |     |     |     |     |     |     |     |
|--------------------------------|------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Factor                         | <b>(</b> 8 | [-] | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 2.0 | 2.0 | 2.0 | 2.0 | 2.0 |
| Installation safety factor γin | inst       | [-] | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 |

| Concrete edge failure      |           |      |     |     |     |     |     |     |     |     |     |     |
|----------------------------|-----------|------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Effective length of anchor | €f        | [mm] | 32  | 47  | 39  | 59  | 48  | 68  | 65  | 85  | 80  | 99  |
| Anchor diameter            | $d_{nom}$ | [mm] | 3   | 3   | 1   | 0   | 1   | 2   | 1   | 6   | 2   | 0   |
| Installation safety factor | γinst     | [-]  | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 |

<sup>1)</sup> Use restricted to anchoring statically indeterminate structural components

Table C4 - Displacement under shear load

| Table 5 : Displassinion anasi silsa is       | ••• |      |       |     |       |     |      |      |      |      |      |      |
|--|-----|------|-------|-----|-------|-----|------|------|------|------|------|------|
| Size   |     |      |       | 8   | M     | 10  | M.   | 12   | M    | 16   | M    | 20   |
|  |     |      | Red1) | Std | Red1) | Std | Red  | Std  | Red  | Std  | Red  | Std  |
| Shear load in cracked and uncracked concrete | V   | [kN] | 5.8   | 5.8 | 9.2   | 9.2 | 13.3 | 13.3 | 24.5 | 24.5 | 38.5 | 38.5 |
| Displacement                                 | δνο | [mm] | 1.2   | 1.2 | 1.5   | 1.5 | 2.0  | 2.0  | 2.4  | 2.4  | 2.6  | 2.6  |
|  | δν∞ | [mm] | 1.8   | 1.8 | 2.3   | 2.3 | 3.0  | 3.0  | 3.6  | 3.6  | 3.9  | 3.9  |

<sup>1)</sup> Use restricted to anchoring statically indeterminate structural components

# Rawlplug R-HPTIIZF Zinc Flake Throughbolts

#### **Performances**

Characteristic resistance under shear load

Displacement under shear load

Annex C 2

Table C5 - Characteristic values of resistance to tension load under fire exposure<sup>1)</sup>

| Size   |               |          | M                 | 18   | M'                | 10     | M      | 12     | M     | 16    | M     | 20                  |
|--|---------------|----------|-------------------|------|-------------------|--------|--------|--------|-------|-------|-------|---------------------|
|  |               |          | Red <sup>2)</sup> | Std  | Red <sup>2)</sup> | Std    | Red    | Std    | Red   | Std   | Red   | Std                 |
| Characteristic fire resistance duration at 30 minutes  |               |          |                   |      |                   |        |        |        |       |       |       |                     |
| Steel failure  | $N_{Rk,s,fi}$ | [kN]     | 0                 | .4   | 0.                | 9      | 1      | .7     | 3     | .1    | 4     | .9                  |
| Pull-out failure                                       | $N_{Rk,p,fi}$ | [kN]     | 0.8               | 1.3  | 1.5               | 2.3    | 2.3    | 3.0    | 4.0   | 5.0   | -     | -                   |
| Concrete cone failure                                  | NRk,c,fi      | [kN]     | 1.0               | 2.7  | 1.7               | 4.8    | 2.9    | 6.9    | 6.1   | 12.0  | 10.3  | 17.6                |
| Characteristic fire resistance duration at 60 minutes  |               |          |                   |      |                   |        |        |        |       |       |       |                     |
| Steel failure  | NRk,s,fi      | [kN]     | 0                 | .3   | 0.                | 8      | 1      | .3     | 2     | .4    | 3     | .7                  |
| Pull-out failure                                       | $N_{Rk,p,fi}$ | [kN]     | 8.0               | 1.3  | 1.5               | 2.3    | 2.3    | 3.0    | 4.0   | 5.0   | -     | -                   |
| Concrete cone failure                                  | NRk,c,fi      | [kN]     | 1.0               | 2.7  | 1.7               | 4.8    | 2.9    | 6.9    | 6.1   | 12.0  | 10.3  | 17.6                |
| Characteristic fire resistance duration at 90 minutes  |               |          |                   |      |                   |        |        |        |       |       |       |                     |
| Steel failure  | NRk,s,fi      | [kN]     | 0                 | .3   | 0.                | 6      | 1      | .1     | 2     | .0    | 3     | .2                  |
| Pull-out failure                                       | $N_{Rk,p,fi}$ | [kN]     | 0.8               | 1.3  | 1.5               | 2.3    | 2.3    | 3.0    | 4.0   | 5.0   | -     | -                   |
| Concrete cone failure                                  | NRk,c,fi      | [kN]     | 1.0               | 2.7  | 1.7               | 4.8    | 2.9    | 6.9    | 6.1   | 12.0  | 10.3  | 17.6                |
| Characteristic fire resistance duration at 120 minutes | ;             |          |                   |      |                   |        |        |        |       |       |       |                     |
| Steel failure  | NRk,s,fi      | [kN]     | 0                 | .2   | 0.                | 5      | 0      | .8     | 1     | .6    | 2     | .5                  |
| Pull-out failure                                       | $N_{Rk,p,fi}$ | [kN]     | 0.6               | 1.0  | 1.2               | 1.8    | 1.8    | 2.4    | 3.2   | 4.0   | -     | -                   |
| Concrete cone failure                                  | NRk,c,fi      | [kN]     | 8.0               | 2.2  | 1.4               | 3.9    | 2.3    | 5.5    | 4.9   | 9.6   | 8.2   | 14.0                |
| Spacing  | Scr,N         | [mm]     |                   |      |                   |        | 4 x    | hef    |       |       |       |                     |
|  | Smin          | [mm]     | 55                | 50   | 75                | 70     | 150    | 90     | 190   | 160   | 300   | 180                 |
| Edge distance  | Ccr,N         | [mm]     |                   |      |                   |        | 2 x    | hef    |       | ,     |       |                     |
|  | Cmin          | [mm]     |                   |      | Howev             |        |        |        |       |       |       |                     |
|  | Cmin          | [111111] | the e             | dged | istance           | of the | anchor | has to | be≥30 | 00 mm | and ≥ | 2 x h <sub>ef</sub> |

<sup>1)</sup> In absence of other national regulations the partial safety factor for resistance under fire exposure.  $\gamma_{MM}$  = 1,0 is recommended

Table C6 - Characteristic values of resistance to shear load under fire exposure

| Size  |               |      | M8  | M10                     | M12                        | M16                        | M20           |
|---|---------------|------|---|-------------------------|----------------------------|----------------------------|---------------|
|   |               |      | Red <sup>1)</sup> Std                     | Red <sup>1)</sup> Std   | Red Std                    | Red Std                    | Red Std       |
| Characteristic fire resistance duration at 30 minutes               |               |      |   |                         |                            |                            |               |
| Steel failure without lever arm                                     | $V_{Rk,s,fi}$ | [kN] | 0.4                                       | 0.9                     | 1.7                        | 3.1                        | 4.9           |
| Steel failure with lever arm  | MRk,s,fi      | [Nm] | 0.4                                       | 1.1                     | 2.6                        | 6.7                        | 13.0          |
| Characteristic fire resistance duration at 60 minutes               |               |      |   |                         |                            |                            |               |
| Steel failure without lever arm                                     | $V_{Rk,s,fi}$ | [kN] | 0.3                                       | 0.8                     | 1.3                        | 2.4                        | 3.7           |
| Steel failure with lever arm  | MRk,s,fi      | [Nm] | 0.3                                       | 1.0                     | 2.0                        | 5.0                        | 9.7           |
| Characteristic fire resistance duration at 90 minutes               |               |      |   |                         |                            |                            |               |
| Steel failure without lever arm                                     | $V_{Rk,s,fi}$ | [kN] | 0.3                                       | 0.6                     | 1.1                        | 2.0                        | 3.2           |
| Steel failure with lever arm  | MRk,s,fi      | [Nm] | 0.3                                       | 0.7                     | 1.7                        | 4.3                        | 8.4           |
| Characteristic fire resistance duration at 120 minutes              | 3             |      |   |                         |                            |                            |               |
| Steel failure without lever arm                                     | $V_{Rk,s,fi}$ | [kN] | 0.2                                       | 0.5                     | 0.8                        | 1.6                        | 2.5           |
| Steel failure with lever arm  | MRk,s,fi      | [Nm] | 0.2                                       | 0.6                     | 1.3                        | 3.3                        | 6.5           |
| Concrete pry-out failure  |               |      |   |                         |                            |                            |               |
| Factor <sup>2)</sup>  | <b>k</b> 8    | [-]  | 1.0 1.0                                   | 1.0 1.0                 | 1.0 2.0                    | 2.0 2.0                    | 2.0 2.0       |
| Concrete edge failure   |               |      |   | e $V^0_{Rk,c,f}$ in con | crete C20/25               | to C50/60 is d             | etermined by: |
|   |               | -    | د V <sup>0</sup> <sub>Rk,c(≤90)</sub> and |                         |                            |                            |               |
|   |               |      | ( V <sup>0</sup> <sub>Rk,c(≤120)</sub>    |                         |                            |                            |               |
|   |               |      |   | haracteristic re        | sistance V° <sub>Rk,</sub> | <sub>c</sub> in cracked co | oncrete       |
| 1) I lea mantinista di ta anche minere atati a dile in data menimat |               |      | normal tempe                              | erature                 |                            |                            |               |

<sup>1)</sup> Use restricted to anchoring statically indeterminate structural components

| Rawlplug R-HPTIIZF Zinc Flake Throughbolts                           |           |
|--|-----------|
| Performances Characteristic values of resistance under fire exposure | Annex C 3 |

<sup>&</sup>lt;sup>2)</sup> Use restricted to anchoring statically indeterminate structural components

<sup>2)</sup> The values of factor k<sub>8</sub> and relevant values of N<sub>Rk,c,fi</sub> given in the Table C5 have to be considered in the design

Table C7 - Characteristic values of resistance under seismic action category C2

| Size   |                  |      | M10  | M12      | M16  |
|--|------------------|------|------|----------|------|
|  |                  |      |      | Standard |      |
| Tension load                                 | <del>-</del>     |      |      |          |      |
| Steel failure                                |                  |      |      |          |      |
| Characteristic resistance                    | NRk,s,eq,C2      | [kN] | 17.5 | 25.8     | 45.8 |
| Partial safety factor                        | γMs,eq           | [-]  | 1.4  | 1.4      | 1.4  |
| Pull-out failure                             |                  |      |      |          |      |
| Characteristic resistance in concrete C20/25 | $N_{Rk,p,eq,C2}$ | [kN] | 3.4  | 7.0      | 10.9 |
| Installation safety factor                   | γinst,eq         | [-]  | 1.0  | 1.0      | 1.0  |
| Shear load                                   | <del>-</del>     |      |      | -        | -    |
| Steel failure without lever arm              |                  |      |      |          |      |
| Characteristic resistance                    | VRk,s,eq,C2      | [kN] | 9.2  | 11.1     | 28.2 |
| Partial safety factor                        | γMs,eq           | [-]  | 1.25 | 1.25     | 1.25 |
| Factor for annular gap                       | αgap             | [-]  |      | 0.5      |      |

# Table C8 - Displacement under tensile and shear load - seismic category C2

| Size               |      | M10 | M12  | M16  |
|--------------------|------|-----|------|------|
| $\delta$ N,eq(DLS) | [mm] | 2.8 | 3.0  | 4.2  |
| $\delta$ N,eq(ULS) | [mm] | 9.3 | 12.2 | 13.0 |
| $\delta$ V,eq(DLS) | [mm] | 4.5 | 4.3  | 5.8  |
| $\delta$ V,eq(ULS) | [mm] | 7.0 | 7.0  | 10.2 |

| Rawlplug | R-HPTIIZF | Zinc Flake | <b>Throughbolts</b> |
|----------|-----------|------------|---------------------|
|----------|-----------|------------|---------------------|

#### **Performances**

Reduction factors for seismic design

Annex C 4



# British Board of Agrément, 1st Floor Building 3,

st Floor Building 3 Hatters Lane, Croxley Park Watford WD18 8YG