

Designated according to The Construction Products (Amendment etc.) (EU Exit) Regulations 2020

UK Technical Assessment	UKTA-0836-22/6131 of 14/07/2022
Technical Assessment Body issuing the UK Technical Assessment:	British Board of Agrément
Trade name of the construction product:	RAWL R-KEM II / RAWL R-KEM II-S / RAWL R-KEM II-W and RAWL RM50 / RAWL RM50-S / RAWL RM50-W
Product family to which the construction product belongs:	Area Code 33, Bonded fasteners of sizes M8 to M30 for use in uncracked concrete
Manufacturer:	RAWLPLUG S.A. ul. Kwidzyńska 6 51-416 Wrocław Poland
Manufacturing plant(s):	Manufacturing Plant No. 3
This UK Technical Assessment contains:	19 pages including 3 annexes which form an integral part of this assessment
This UK Technical Assessment is issued in accordance with The Construction Products (Amendment etc.) (EU Exit) Regulations 2020 on the basis of:	UKAD 330499-01-0601 "Bonded fasteners for use in concrete"

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1. Technical description of the product

The RAWL R-KEM II / RAWL R-KEM II-S / RAWL R-KEM II-W and RAWL RM50 / RAWL RM50-S / RAWL RM50-W are bonded anchors (injection type) consisting of an injection mortar cartridge using an applicator gun equipped with a special mixing nozzle and threaded anchor rod sizes M8 to M30 made of:

- galvanized carbon steel,
- stainless steel,
- high corrosion resistant stainless steel, with hexagon nut and washer.

The threaded rod is placed into a drilled hole previously cleaned and injected (using an applicator gun) with a mortar with a slow and slight twisting motion. The rod is anchored by the bond between rod, mortar and concrete.

The product description is given in Annex A.

2. Specification of the intended use(s) in accordance with the applicable UK Assessment Document (hereinafter UKAD)

The performances given in Section 3 are only valid if the anchorages are used in compliance with the specifications and conditions given in Annex B.

The performances given in this UK Technical Assessment are based on an assumed working life of the anchor of 50 and/or 100 years. For a working life of 100 years, the provisions outlined in Annex C of UKAD 330499-01-0601 must be considered. The indications given on the working life cannot be interpreted as a guarantee given by the producer or the Technical Assessment Body, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3. Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to static and quasi static loading, displacements	See Annex C1 to C4

3.2 Safety in case of fire (BWR 2)

Not relevant.

3.3 Health, hygiene and the environment (BWR 3)

Not relevant.

3.4 Safety and accessibility in use (BWR 4)

Not relevant.

3.5 Protection against noise (BWR 5)

Not relevant.

3.6 Energy economy and heat retention (BWR 6)

Not relevant.

3.7 Sustainable use of natural resources (BWR 7)

No performance assessed.

- 4. Assessment and verification of constancy of performance (hereinafter AVCP) system applied
- 4.1 System of assessment and verification of constancy of performance

According to UKAD No. 330499-01-0601 and Annex V of the Construction Products Regulation (Regulation (EU) 305/2011 as brought into UK law and amended, the system of assessment and verification of constancy of performance (AVCP) 1 applies.

5. Technical details necessary for the implementation of the AVCP system, as provided for in the applicable UKAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with the British Board of Agrément and made available to the UK Approved Bodies involved in the conformity attestation process.

5.1 UKCA marking for the product/ system must contain the following information:

- Identification number of the Approved Body
- Name/address of the manufacturer of the product/ system
- Marking with intention of clarification of intended use
- Date of marking
- Number of certificate of constancy of performance
- UKTA number.

On behalf of the British Board of Agrément

Gil

Date of Issue: 14/07/2022

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ANNEXES

These annexes apply to the product described in the main body of the UK Technical Assessment.



Table A1: Threaded rods

		Designation	
Part	Steel, zinc plated	Stainless steel	High corrosion resistance stainless steel
Threaded rod	Steel, property class 5.8 to 12.9, acc. to EN ISO 898-1; zinc plated ≥ 5 µm acc. to EN ISO 4042 or hot-dip galvanized ≥ 45 µm acc. to EN ISO 10684	Material 1.4401, 1.4404, 1.4571 acc. to EN 10088; property class 70 and 80 (A4-70 and A4-80) acc. to EN ISO 3506 Corrosion resistance class CRC III acc. to EN 1993-1- 4:2006+A1:2015	Material 1.4529, 1.4565, 1.4547 acc. to EN 10088; property class 70 acc. to EN ISO 3506 Corrosion resistance class CRC V acc. to EN 1993-1- 4:2006+A1:2015
Hexagon nut	Steel, property class 5 to 12, acc. to EN 898-2; zinc plated ≥ 5 μm acc. to EN ISO 4042 or hot-dip galvanized ≥ 45 μm acc. to EN ISO 10684	Material 1.4401, 1.4404, 1.4571 acc. to EN 10088; property class 70 and 80 (A4-70 and A4-80) acc. to EN ISO 3506 Corrosion resistance class CRC III acc. to EN 1993-1- 4:2006+A1:2015	Material 1.4529, 1.4565, 1.4547 acc. to EN 10088; property class 70 acc. to EN ISO 3506 Corrosion resistance class CRC V acc. to EN 1993-1- 4:2006+A1:2015
Washer	Steel, acc. to EN ISO 7089; zinc plated ≥ 5 µm acc. to EN ISO 4042 or hot-dip galvanized ≥ 45 µm acc. to EN ISO 10684	Material 1.4401, 1.4404, 1.4571 acc. to EN 10088; corresponding to anchor rod material Corrosion resistance class CRC III acc. to EN 1993-1- 4:2006+A1:2015	Material 1.4529, 1.4565, 1.4547 acc. to EN 10088; corresponding to anchor rod material Corrosion resistance class CRC V acc. to EN 1993-1- 4:2006+A1:2015

Commercial threaded rods (in the case of rods made of galvanized steel – rods with property class \leq 8.8 only), with: – material and mechanical properties according to Table A1,

- confirmation of material and mechanical properties by inspection certificate 3.1 according to EN-10204:2004; the documents shall be stored,
- marking of the threaded rod with the embedment depth.

Note: Commercial standard threaded rods made of galvanized steel with property class above 8.8 are not permitted in some Member States.

Table A2: Injection mortars

Product	Composition
RAWL R-KEM II / RAWL R-KEM II-S / RAWL R-KEM II-W RAWL RM50 / RAWL RM50-S / RAWL RM50-W	Bonding agent: polyester resin styrene free Hardener: dibenzoyl peroxide Additive: quartz sand Supplied in three colours: standard, grey (G) and stone (ST)

RAWL R-KEM II / RAWL R-KEM II-S / RAWL R-KEM II-W and RAWL RM50 / RAWL RM50-S / RAWL RM50-W

Product description Materials

Annex A 2





Specification of intended use

Anchors subject to:

Static and quasi-static loads: sizes M8 to M30.

Base material:

- Reinforced or unreinforced normal weight concrete of strength class C20/25 to C50/60 to EN 206:2013+A1:2016.
- Uncracked concrete.

Temperature ranges:

Installation temperature (temperature of substrate):

- -5°C to +30°C in case of R-KEM II / RM50 (standard version).
- -5°C to +40°C in case of R-KEM II-S / RM50-S (version for summer season).
- -20°C to +20°C in case of R-KEM II-W / RM50-W (version for winter season).

In-service temperature:

The anchorages may be used in the following temperature range:

- -40°C to +40°C (max. short term temperature +40°C and max. long term temperature +24°C).
- -40°C to +80°C (max. short term temperature +80°C and max. long term temperature +50°C).

Use conditions (environmental conditions):

- Structures subject to dry internal conditions: all materials.
- For all other conditions according to EN 1993-1-4 corresponding to corrosion resistance class (CRC): elements made
 of stainless steel or high corrosion resistance steel (HCR).

Design:

- Anchorages under static or quasi-static loads are designed in accordance with EN 1992-4:2018 and EOTA Technical Report TR 055.
- Anchorages are designed under the responsibility of the engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).

Installation:

- Dry or wet concrete (use category I1).
- Flooded holes (use category I2).
- Installation direction D2 (downward and horizontal installation).
- The anchorages are suitable for rotary hammer drilled holes.

RAWL R-KEM II / RAWL R-KEM II-S / RAWL R-KEM II-W and RAWL RM50 / RAWL RM50-S / RAWL RM50-W

Intended use Specification



Table B1: Installation parameters

Size			M8	M10	M12	M16	M20	M24	M30
Diameter of anchor rod	d	[mm]	8	10	12	16	20	24	30
Nominal drilling diameter	d ₀	[mm]	10	12	14	18	24	28	35
Maximum diameter hole in the fixture	d _f	[mm]	9	12	14	18	22	26	33
Effective	h _{ef,min}	[mm]	60	70	80	100	120	140	165
embedment depth	h _{ef,max}	[mm]	160	200	240	320	400	400	600
Depth of the drilling hole	h ₀	[mm]			ł	n _{ef} + 5 mm	I		
Minimum thickness of the concrete slab	h _{min}	[mm]	h _{ef} + 30) mm; ≥ 1	00 mm		h _{ef} +	- 2d ₀	
Maximum installation torque	T _{inst,max}	[Nm]	10	20	40	80	120	180	300
Minimum spacing	S _{min}	[mm]	40	40	40	50	60	70	85
Minimum edge distance	C _{min}	[mm]	40	40	40	50	60	70	85

RAWL R-KEM II / RAWL R-KEM II-S / RAWL R-KEM II-W and RAWL RM50 / RAWL RM50-S / RAWL RM50-W

Intended use

Installation parameters

Mortar	Concrete	Maximum	processing	time [min.]	Minimu	ım curing tim	e ¹⁾ [min.]
temperature [°C]	temperature [°C]	R-KEM II / RM50	R-KEM II- S / RM50-S	R-KEM II- W / RM50- W	R-KEM II / RM50	R-KEM II-S / RM50-S	R-KEM II-W / RM50-W
+5	-20	-	-	45	-	-	1440
+5	-15	-	-	30	-	-	1080
+5	-10	-	-	20	-	-	480
+5	-5	70	180	11	11 480		300
+5	0	45	120	7	240	1080	120
+5	+5	25	60	5	5 120		60
+10	+10	15	45	2	2 90		45
+15	+15	9	25	1,5	60	360	30
+20	+20	5	15	1	45	240	15
+25	+30	2	7	-	30	90	-
+25	+35	-	6	-	-	60	-
+25	+40	-	5	-	-	45	-
¹⁾ Minimum r For wet co	resin temperatu andition and floo	re for installa ded holes th	tion +5°C; ma e curing time	ximum resin must be dout	temperature bled.	for installation	ı +25°C.

Table B2: Maximum processing time and minimum curing time

RAWL R-KEM II / RAWL R-KEM II-S / RAWL R-KEM II-W and RAWL RM50 / RAWL RM50-S / RAWL RM50-W

Intended use

Maximum processing time and minimum curing time

Additional mixer extension



*Variable length from 300 mm up 1000 mm

Manual blower pump



Steel brush



Table B3: Brush diameter

Size rod		M8	M10	M12	M16	M20	M24	M30	
db	Brush diameter	[mm]	12	14	16	20	26	30	37

RAWL R-KEM II / RAWL R-KEM II-S / RAWL R-KEM II-W and RAWL RM50 / RAWL RM50-S / RAWL RM50-W

Intended use Tools

	1. Drill hole to the required diameter and depth using a rotary hammer.
	 2. Hole cleaning. Clean the hole with brush and hand pump: starting from the drill hole bottom blow the hole at least 4 times using the hand pump, using the specified brush, mechanically brush out the hole at least 4 times, starting from the drill hole bottom, blow at least 4 times with the hand pump.
No ×	3. Insert cartridge into dispenser and attach nozzle. Dispense to waste until even colour is obtained.
	4. Insert the mixing nozzle to the far end of the hole and inject resin, slowly withdrawing the nozzle as the hole is filled to 2/3 of its depth.
	 Immediately insert the rod slowly and with slight twisting motion. Remove any excess mortar around the hole before it sets.
	6. Leave the fixing undisturbed until the curing time elapses.
	7. Attach fixture and tighten the nut to the required torque. The installation torque cannot exceed T _{inst,max} .

RAWL R-KEM II / RAWL R-KEM II-S / RAWL R-KEM II-W and RAWL RM50 / RAWL RM50-S / RAWL RM50-W

Intended use

Installation instruction

Size			M8	M10	M12	M16	M20	M24	M30
Steel failure									
Steel failure with standard threaded rod grade 5.8									
Characteristic resistance	N _{Rk,s}	[kN]	18	29	42	78	122	176	280
Partial safety factor	γ _{Ms} ¹⁾	[-]				1.50			
Steel failure with standard threaded r	od grade 8.	8							
Characteristic resistance	N _{Rk,s}	[kN]	29	46	67	126	196	282	449
Partial safety factor	γ _{Ms} ¹⁾	[-]				1.50			
Steel failure with standard threaded r	od grade 10).9							
Characteristic resistance	N _{Rk,s}	[kN]	37	58	84	157	245	353	561
Partial safety factor	γ _{Ms} ¹⁾	[-]				1.40			
Steel failure with standard threaded r	od grade 12	2.9							
Characteristic resistance	N _{Rk,s}	[kN]	44	70	101	188	294	424	673
Partial safety factor	γ _{Ms} ¹⁾	γ _{Ms} ¹ [-] 1.40							
Steel failure with standard stainless s	teel thread	ed rod A	1-70						
Characteristic resistance	NRKS	[kN]	26	41	59	110	171	247	393

[-]

[kN]

[-]

[kN]

[-]

[N.mm⁻²]

[N.mm⁻²]

40°C/24°C

80°C/50°C

[N.mm⁻²]

[N.mm⁻²]

C30/37

C40/50

C50/60

1.87

126

1.60

110

1.87

8.0

7.0

0.81

0.76

7.5

6.5

196

171

8.0

6.5

7.5

6.0

282

247

6.5

5.0

6.0

5.0

1.0

1.0

1.0

449

393

5.5

4.5

5.0

4.0

46

41

9.5

8.0

9.0

7.0

29

26

9.5

8.0

9.0

7.0

67

59

9.0

7.5

8.5

7.0

1.04

1.07

1.09

γ_{Ms}¹⁾

N_{Rk.s}

γ_{Ms}¹⁾

N_{Rk,s}

 $\gamma_{Ms}^{1)}$

Combined pull-out and concrete cone failure (working life 50 and/or 100 years) Characteristic bond resistance in uncracked concrete C20/25, working life 50 years

τ_{Rk,ucr,50}

 $\tau_{\rm Rk, ucr, 50}$

 $\psi^0{}_{\text{sus,50}}$

 $\tau_{Rk,ucr,100}$

τ_{Rk,ucr,100}

 ψ_{c}

Characteristic bond resistance in uncracked concrete C20/25, working life 100 years

Steel failure with standard stainless steel threaded rod A4-80

Steel failure with standard high corrosion threaded rod grade 70

Table C1: Characteristic resistance under tension load in uncracked concrete – static and quasistatic loads

¹⁾ In the absence of national regulations

²⁾ h – concrete member thickness

Partial safety factor

Partial safety factor

Partial safety factor

in uncracked concrete

Increasing factors

Characteristic resistance

Characteristic resistance

Temperature range I: 40°C/24°C

Temperature range II: 80°C/50°C

Sustained load factor for $\tau_{Rk,ucr,50}$

Temperature range I: 40°C/24°C

Temperature range II: 80°C/50°C

RAWL R-KEM II / RAWL R-KEM II-S / RAWL R-KEM II-W and RAWL RM50 / RAWL RM50-S / RAWL RM50-W

Performances

Characteristic resistance under tension loads in uncracked concrete

Table C1: (continuation)

Concrete cone failure	Concrete cone failure									
Factor for uncracked concre	te	k _{ucr,N}	[-]		11.0					
Edge distance		C _{cr,N}	[mm]			1.5 · h _{ef}				
Spacing		S _{cr,N}	[mm]	3.0 · h _{ef}						
Splitting failure										
	c _{cr,sp} f	or h _{min}	[mm]	2.5	• h _{ef}	2.0 · h _{ef}	1.5 · h _{ef}			
Edge distance	c _{cr,s} h _{min} < h ² (c _{cr,sp} fro interpo	$c_{cr,sp}$ for $h_{min} < h^{2)} < 2 \cdot h_{ef}$ ($c_{cr,sp}$ from linear interpolation)			$2 \times h_{ef}$ h_{min} $c_{cr,sp}$ $c_{cr,sp}$					
	c _{cr,sp} fo	r h ²⁾ ≥ 2 · n _{ef}	[mm]	C _{cr.Np}						
Spacing	Sc	cr,sp	[mm]			2.0 · c _{cr.sp})			
Installation safety factors	for combi	ined pull-	out, conc	rete co	ne and s	splitting failure				
Installation safety factors for γinst category γinst I1 + I2 γinst			[-]	1.4		1.	2			

¹⁾ In the absence of national regulations

²⁾ h – concrete member thickness

RAWL R-KEM II / RAWL R-KEM II-S / RAWL R-KEM II-W and RAWL RM50 / RAWL RM50-S / RAWL RM50-W

Performances

Characteristic resistance under tension loads in uncracked concrete

Table C2: Characteristic resistance under shear load in uncracked concrete – steel failure without lever arm

Size	M8	M10	M12	M16	M20	M24	M30		
Steel failure with standard threaded rod	grade 5.8								
Characteristic resistance	V ⁰ _{Rk,s}	[kN]	9	14	21	39	61	88	140
Partial safety factor	γMs	[-]				1.25			
Ductility factor	k7	[-]				0.8			
Steel failure with standard threaded rod	grade 8.8								
Characteristic resistance	V ⁰ _{Rk,s}	[kN]	15	23	34	63	98	141	224
Partial safety factor	γMs	[-]				1.25			
Ductility factor	k ₇	[-]				0.8			
Steel failure with standard threaded rod	grade 10.9								
Characteristic resistance	V _{Rk,s}	[kN]	18	29	42	78	122	176	280
Partial safety factor	γMs	[-]				1.50			
Ductility factor	k ₇	[-]				0.8			
Steel failure with standard threaded rod	grade 12.9		-	-				-	
Characteristic resistance	V ⁰ _{Rk,s}	[kN]	22	35	51	94	147	212	337
Partial safety factor	γMs	[-]				1.50			
Ductility factor	k ₇	[-]				0.8			
Steel failure with standard stainless stee	el threaded rod	A4-70	-	-	-	-	-	-	-
Characteristic resistance	V ⁰ _{Rk,s}	[kN]	13	20	29	55	86	124	196
Partial safety factor	γMs	[-]				1.56			
Ductility factor	k ₇	[-]				0.8			
Steel failure with standard stainless stee	el threaded rod	A4-80							
Characteristic resistance	V ⁰ _{Rk,s}	[kN]	15	23	34	63	98	141	224
Partial safety factor	γMs	[-]				1.33			
Ductility factor	k ₇	[-]				0.8			
Steel failure with high corrosion stainles	s steel threade	d rod grad	de 70	-				-	
Characteristic resistance	V ⁰ _{Rk,s}	[kN]	13	20	29	55	86	124	196
Partial safety factor	γMs	[-]				1.56			
Ductility factor	k ₇	[-]				0.8			

RAWL R-KEM II / RAWL R-KEM II-S / RAWL R-KEM II-W and RAWL RM50 / RAWL RM50-S / RAWL RM50-W

Performances

Characteristic resistance under shear loads in uncracked concrete

Size	M8	M10	M12	M16	M20	M24	M30		
Steel failure with standard threaded rod	grade 5.8								
Characteristic resistance	M ⁰ _{Rk,s}	[Nm]	19	37	65	166	324	561	1124
Partial safety factor	γMs	[-]				1.25			
Steel failure with standard threaded rod	grade 8.8								
Characteristic resistance	M ⁰ _{Rk,s}	[Nm]	30	60	105	266	519	898	1799
Partial safety factor	γMs	[-]				1.25			
Steel failure with standard threaded rod	grade 10.9								
Characteristic resistance	M ⁰ _{Rk,s}	[Nm]	37	75	131	333	649	1123	2249
Partial safety factor	γMs	[-]				1.50			
Steel failure with standard threaded rod	grade 12.9								
Characteristic resistance	M ⁰ _{Rk,s}	[Nm]	45	90	157	400	779	1347	2699
Partial safety factor	γMs	[-]				1.50			
Steel failure with standard stainless stee	I threaded rod	A4-70							
Characteristic resistance	M ⁰ _{Rk,s}	[Nm]	26	52	92	233	454	786	1574
Partial safety factor	γMs	[-]				1.56			
Steel failure with standard stainless stee	I threaded rod	A4-80							
Characteristic resistance	M ⁰ _{Rk,s}	[Nm]	30	60	105	266	519	898	1799
Partial safety factor	γMs	[-]				1.33			
Steel failure with high corrosion stainles	s steel threade	d rod gra	ade 70						
Characteristic resistance	M ⁰ _{Rk,s}	[Nm]	26	52	92	233	454	786	1574
Partial safety factor	γMs	[-]				1.56			

Table C3: Characteristic values for shear load in uncracked concrete - steel failure with lever arm

RAWL R-KEM II / RAWL R-KEM II-S / RAWL R-KEM II-W and RAWL RM50 / RAWL RM50-S / RAWL RM50-W

Performances

Characteristic resistance under shear loads in uncracked concrete

Table C4: Concrete pry out failure and concrete edge failure

Size	M8	M10	M12	M16	M20	M24	M30			
Pry out failure										
Pry-out factor	k ₈	[-]	2							
Concrete edge failure										
Outside diameter of anchor	d _{nom}	[mm]	8	10	12	16	20	24	30	
Effective length of anchor shear loading	l _f	[mm]	min (h _{ef} ; 12d _{nom})							

Table C5: Displacement under tension load

Size			M8	M10	M12	M16	M20	M24	M30
Characteristic displacement in uncracked C20/25 to C50/60 concrete									
Displacement 1)	δ _{N0}	[mm]	0.20	0.25	0.30	0.35	0.40	0.40	0.45
	δ _{N∞}	[mm]	0.85	0.85	0.85	0.85	0.85	0.85	0.85
¹⁾ These values are suitable for each temperature range and categories specified in Annex B1 Calculation of the displacement: $\delta_{N0} = \delta_{N0}$ -factor \cdot N; $\delta_N = \delta_{N\infty}$ -factor \cdot N; (N – applied tension load)									

Table C6: Displacement under shear load

Size			M8	M10	M12	M16	M20	M24	M30
Characteristic displacement in uncracked C20/25 to C50/60 concrete									
Displacement 1)	δ_{V0}	[mm]	2.0	2.0	2.0	2.0	2.0	2.0	2.0
	δv∞	[mm]	3.0	3.0	3.0	3.0	3.0	3.0	3.0
¹⁾ These values are suitable for each temperature range and categories specified in Annex B1									

Calculation of the displacement: $\delta_{N0} = \delta_{N0}$ -factor · V; $\delta_N = \delta_{N\infty}$ -factor · V; (V – applied shear load)

RAWL R-KEM II / RAWL R-KEM II-S / RAWL R-KEM II-W and RAWL RM50 / RAWL RM50-S / RAWL RM50-W

Performances

Displacement under service loads: tension and shear loads



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